

A complex, hand-drawn network diagram in white and light blue lines on a dark blue background. It features numerous interconnected nodes, some represented by circles and others by abstract shapes, with arrows indicating the direction of flow between them. The diagram is dense and occupies the upper half of the page.

Vendor Routing Guide

Effective 10/20/2020

Milliken™

	PAGE
Table of contents.	2
Purchase Order Routing Instructions Language	3
FedEx Ground Instructions	4
FedEx Parcel Dimension & Packaging Limits	5
Milliken LTL Routing Guide	6
LTL Bill of Lading Consolidation Instructions	7
Milliken Logistics Contacts	8

In order to move its freight in the most efficient and cost-effective manner, Milliken & Company requests that all vendors and business partners route COLLECT or MILLIKEN 3RD PARTY PAID shipments according to the following guidelines:

COLLECT/EXW SHIPPING INSTRUCTIONS

1. For any shipment under 150 lbs. and/or that do not exceed 96 inches, please ship FedEx Ground – COLLECT
 2. For any other parcel services, please contact parcelshipping@milliken.com
 3. Any shipments over 96 inches and between 150 lbs. to 15000 lbs., please refer to the routing guide for carrier selection at <http://supplier.milliken.com>
 4. For any shipments over 15000 lbs. or exceeding 24 ft of trailer space, please contact Milliken Logistics for routing instructions:
 - a. Angela Peterson: APeterson@Milliken.com
 - b. Laurie Ramsey: Laurie.Ramsey@Milliken.com
- * Dimensional & Packaging limits apply – See pages 5-6 of this presentation or visit supplier.Milliken.com “Fedex Inbound Instructions” for Fedex GROUND process. If the characteristics of the shipment (i.e., size, packaging, hazmat, etc.) make Fedex GROUND questionable, contact Milliken Logistics for instructions.
- **
Milliken preferred LTL carrier can be found on page 7 of this presentation or at supplier.Milliken.com under “Inbound Routing Guide Map”. See instructions for consolidating BLs (page 7 of this presentation).

1 FedEx Ground Instructions



The screenshot shows the FedEx shipping label creation interface with several sections:

- 1. From:** Alex Tam, 920 Milliken Rd., M-485, Spartanburg, South Carolina, 29303, United States
- 2. To:** Fields for Country/Territory (United States), Company, Contact name, Address 1, Address 2, ZIP, City, State, and Phone no.
- 3. Package & Shipment Details:** Ship date (09/28/2020), Number of packages (1), Weight, Declared value (U.S. Dollars), **Service type (FedEx Ground)**, Package type (New Packaging), and Dimensions.
- 4. Billing Details:** Bill transportation to (RMC Corporate Service-078), Your reference (RMC Corporate Service-878), Recipient, Special Services (Third party), **Select additional service (Collect (Authorized Ground Accounts Only))**, Pickup/Drop-off (optional), Shipment Notifications (optional), and Rates & Transit Times (optional).
- 5. Complete your Shipment:** Create a Shipment Profile to store recipient, package and all other details of this shipment for future use. Send a Mobile Shipping Label.

- 1) Enter the shipping Location's Address Details
- 2) Enter Correct Delivery location details, as provided by the Milliken Representative, or follow instruction on PO.
- 3) Enter the date material is ready for pickup, and provide accurate cargo details. Select Service type as ground unless otherwise instructed, select "your packaging type, and provide dimensions
- 4) When Selecting the service level, please select FedEx Ground Collect.
- 5) Add any additional special services only if requested, schedule the proper pickup/drop off type, and click Complete shipment

IMPORTANT

Vendor should always select **Fedex GROUND** (i.e., not Next Day Air, Next Day Early AM, etc.) as the service type unless otherwise specifically instructed by the receiving Milliken location or an authorized Milliken associate.

See Dimension and Packaging Limits on Page 2

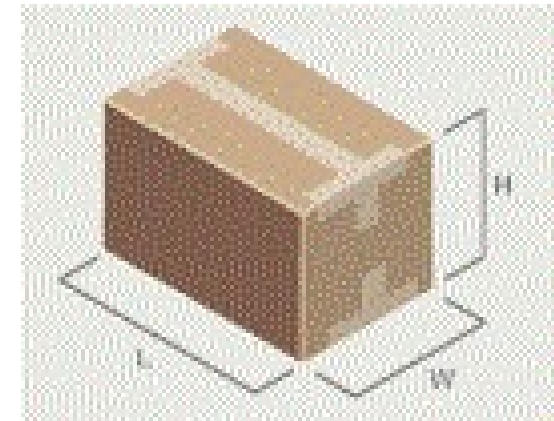
FedEx Parcel* Dimension & Packaging Limits



Please refer to the below service sensitive requirements below when determining how to ship your package:

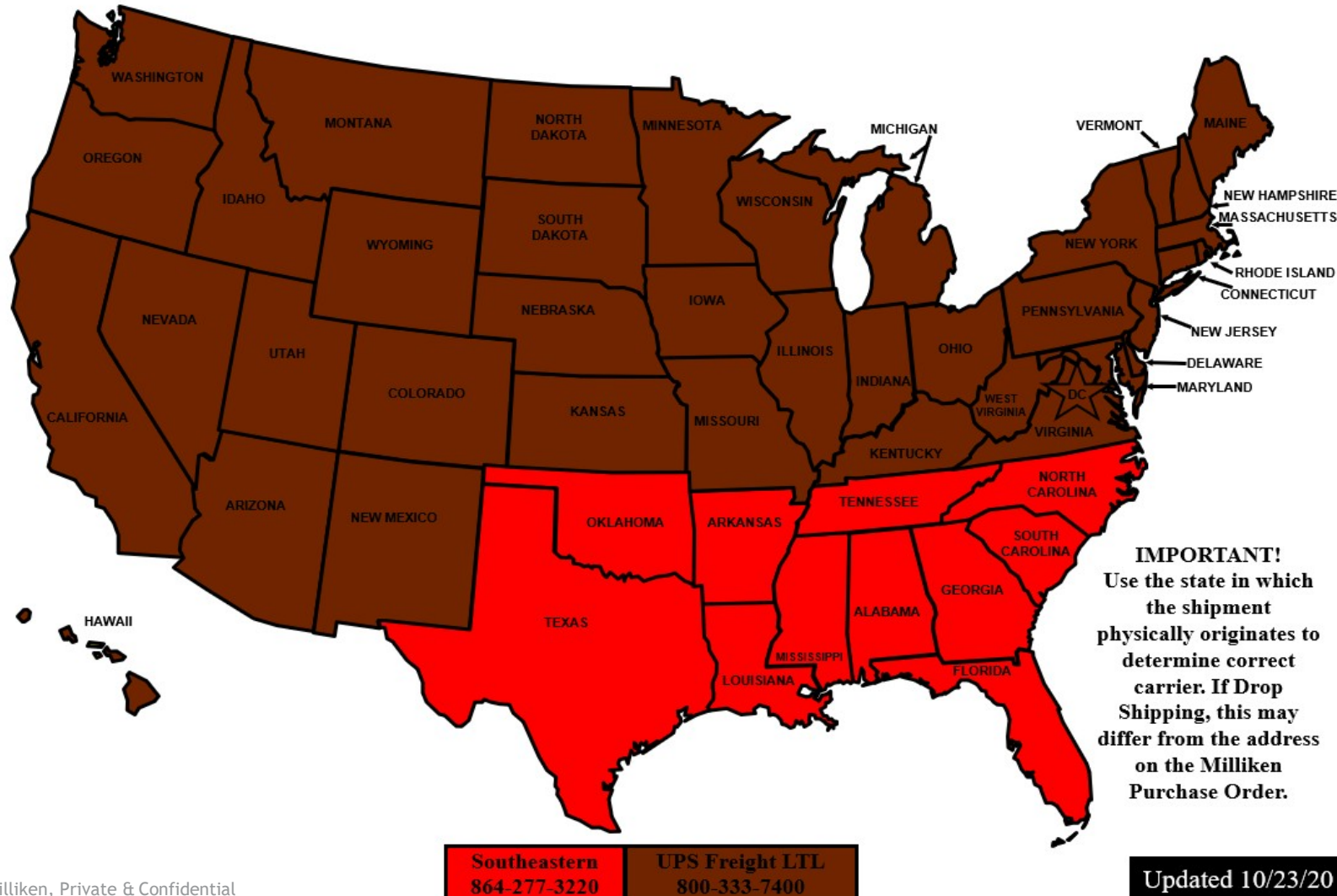
- FedEx Ground®:
 - Up to 150 lbs. per package,
 - Max length- 108" length
 - Max girth- 165" (L + 2H +2W)
- FedEx Home Delivery®:
 - Residential shipments up to 150 lbs. per package
 - Max length- 108" length
 - Max girth- 165" (L + 2H +2W)
- FedEx Express®:
 - Up to 150 lbs. per package,
 - Max length- 96"
 - Max girth- 130" (L + 2H +2W)

* Length/Girth calculation = $L + 2*W + 2*H$



* Parcel refers to all of FedEx's small package services (ground and air). It does not refer to FedEx Freight or other heavy-weight services.

ONLY FOR SHIPMENTS DELIVERING WITHIN THE SOUTHEAST



IMPORTANT!

- Please route all LTL shipments based on the state in which the shipment **originates**
- If shipping on the same day from same origin to same destination please refer to our consolidation rules on [page 7](#)
- For all other inquiries regarding routing or consolidation instructions please call Corporate Logistics at 864-503-1789

IMPORTANT!
Use the state in which the shipment physically originates to determine correct carrier. If Drop Shipping, this may differ from the address on the Milliken Purchase Order.

7 LTL Bill of Lading Consolidation Instructions



Multiple LTL bills of lading (BL) shipping on the same day to the same destination should be **CONSOLIDATED** under a single **MASTER BL** showing each PO#, total weight & total piece count.

Two (2) Shipments on Same Day - **INCORRECT**

Two (2) Shipments on Same Day - **CORRECT**

①

Bill of Lading - Street Form - Original - Not Negotiable

PO# 4501944305

FROM: AT: Charlotte, NC 28214

CARRIER: SEFL

SHIP DATE: 02/14/2018

SHIP TO: Milliken Pendleton Finishing, 200 Excelsior Mill Rd, Pendleton, SC 29670

CUST. NO.	SALES AGENT	OPERATOR	REG. NO.	SHIP VIA	PO NUMBER	CUST ORDER NUMBER
1391-10	J Moore	Wacker, J	Truck	4501944305	10012893	

SHIP DATE	WAREHOUSE	WEIGHT	PRECED	TRACKING NUMBER	DELIVERY DATE	DELIVERY TIME
02/14/2018	CLT-4945	Collect		02/19/2018	Regular	

QUANTITY	PACKAGING	SHIP DESCRIPTION	NET WEIGHT (LBS)	GROSS WEIGHT (LBS)	CLASS	PIE
1	2600-25 lb BCS Totes	Evo Prol MFL SPKALP-8C275 10002893	2,600.00	2,627.00	33	1

SEFL 4267 7210-5

TOTALS: lb: 2,600.00 2,627.00

FOR CHEMICAL EMERGENCY: Spill, Leak, or Accident CALL CHEMTREC - 800 - 424 - 9396

Agent Carrier: Jason Teate 1/4/18

②

Bill of Lading - Street Form - Original - Not Negotiable

PO# 4501944849

FROM: AT: Charlotte, NC 28214

CARRIER: SEFL

SHIP DATE: 02/14/2018

SHIP TO: Milliken Pendleton Finishing, 200 Excelsior Mill Rd, Pendleton, SC 29670

CUST. NO.	SALES AGENT	OPERATOR	REG. NO.	SHIP VIA	PO NUMBER	CUST ORDER NUMBER
1391-10	J Moore	Wacker, J	Truck	4501944849	10012893	

SHIP DATE	WAREHOUSE	WEIGHT	PRECED	TRACKING NUMBER	DELIVERY DATE	DELIVERY TIME
02/14/2018	CLT-4945	Collect		02/19/2018	Regular	

QUANTITY	PACKAGING	SHIP DESCRIPTION	NET WEIGHT (LBS)	GROSS WEIGHT (LBS)	CLASS	PIE
1	2600-25 lb BCS Totes	Evo Prol MFL SPKALP-8C275 10002893	2,600.00	2,627.00	33	1

SEFL 4267 7211-3

TOTALS: lb: 2,600.00 2,627.00

FOR CHEMICAL EMERGENCY: Spill, Leak, or Accident CALL CHEMTREC - 800 - 424 - 9396

Agent Carrier: Jason Teate 1/4/18

2 separate shipments presented to carrier @ 2,627LB each

③

BILL OF LADING

DATE: 9/11/2018

SHIP FROM: ABC Chemical, 123 Main Street, Charlotte, NC 28214

CARRIER INFORMATION: Carrier: SEFL, Trailer Number: SCAC: Incoterms: COLLECT

SHIP TO: Milliken Pendleton Finishing, 200 Excelsior Mill Road, Pendleton, SC 29670

CUSTOMER ORDER/CARRIER INFORMATION: QTY: 2, UoM: Totes, MATERIAL NUMBER: Class 55, MATERIAL AND DESCRIPTION: Textile Chemical, GROSS WEIGHT: 5,254

PO# 4501944305
PO# 4501944849

BILL TO: MILLIKEN & CO., 920 MILLIKEN RD., SPARTANBURG, SC 29303

TOTAL: 2, 5,254

Property described above is received in good order, except as noted.

SHIPPER INFORMATION: Shipper: Per: This is to certify that the above named materials are properly classified, described, packaged, marked, and labeled, and are in proper condition for transportation according to the applicable regulations of the DOT.

CARRIER INFORMATION: Carrier: Date: Carrier acknowledges receipt of packages and required placards. Carrier certifies emergency response information was made available and/or carrier has the DOT emergency response guidebook or equivalent documentation in the vehicle.

Agent Carrier: Jason Teate 2/14/18

1 consolidated shipment presented to carrier @ 5,254LB

Mode	Contact	Phone Number	Email
Parcel	Laurie Ramsey Angela Peterson	1-864-503-2179 1-864-503-1789	Laurie.ramsey@Milliken.com Apeterson@milliken.com
Less than Truckload	Laurie Ramsey Angela Peterson	1-864-503-2179 1-864-503-1789	Laurie.ramsey@Milliken.com Apeterson@milliken.com
Truckload	Laurie Ramsey Angela Peterson	1-864-503-2179 1-864-503-1789	Laurie.ramsey@Milliken.com Apeterson@milliken.com
International (Air/Ocean)	Kyle Brown Melanie Thomas	1-864-503-2046 1-864-503-2147	Kyle.Brown@milliken.com Melanie.Thomas@milliken.com
Importer Security Filing	Becky Sanders	1-864-503-2148	isf@Milliken.com
CTPAT Supply Chain Security	Andy Walters	1-864-503-1786	Andy.walter@milliken.com